

N F P A

# Fluid Power

VEHICLE

# Challenge



NFPA  
Education and  
Technology  
Foundation

FINAL PRESENTATION  
University of Cincinnati  
Muthar Al-ubaidi  
4/11/19



# Informational Only

## Delete for Final Presentation



- Refer to the FPVC assessment rubric for specifics.
- All team members are expected to contribute during the presentation.
- The Final Presentation is expected to be of high quality, well-rehearsed, touching on the **high level** aspects of the project. Avoid getting too far “into the weeds”.
- Length: Strictly adhere to a 15 minute presentation. Judges will allow for 5 minutes of Q&A but no more than 20 minutes will be allotted for the presentation.

FINAL PRESENTATION	Poor	Moderate	Good	Very Good	Excellent
Summary of midway presentation is succinct and well organized.	1	2	3	4	5
Vehicle construction was completed on-time and performed mostly by the team members.	1	2	3	4	5
Vehicle testing was performed and improvements were made based on results.	1	2	3	4	5
Final vehicle brought to competition appears reliable, safe and of quality craftsmanship.	1	2	3	4	5
Lessons learned are clearly stated and appropriate to the design/build experience described.	1	2	3	4	5
Presentation is completed on time and demonstrates good team synergy.	1	2	3	4	5

# Photo of Vehicle



# Team Introductions



- Team Introductions (include photo)

**Muthar Al-Ubaidi,  
PhD Team Advisor**



**Mick Morris -Team lead**



**Alison Moore**

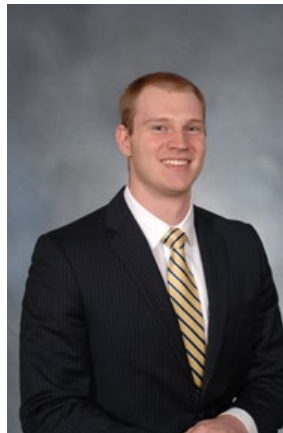
**Gabrielle Tisch**

**Jordan Holmes**



**Brandon Potter**

**Taylor Gelhausen**



# Agenda



1. Summary of Midway Presentation
2. Vehicle Construction
3. Vehicle Testing
4. Final Vehicle Brought to Competition
5. Conclusion & Lessons Learned

# Agenda information



- **Summary of Midway presentation**
  - Note: Do not spend too much time on this section
  - Design objectives
  - Vehicle design
  - Fluid power circuit design
  - Selection of hardware
  - Results and incorporation of analyses (e.g., finite element analysis)
- **Vehicle construction**
  - completed on-time and performed mostly by the team members
  - \*list through major designed components
- **Vehicle testing**
  - Was performed and improvements were made based on results
- **Final vehicle brought to the competition**
  - Appears reliable, safe and of quality craftsmanship
- **Lessons learned**
  - Are clearly stated and appropriate to the design/build experience described
- **Presentation**
  - Completed on time and demonstrates good team synergy

\*A YouTube link of the any video(s) must be included in the speaker notes.



# Problem Statement & Objectives

## Design

- Efficient hydraulic circuit
- Unique design

## Overall

- master new concepts
- practice applications

# Timeline



Hydraulic Bike 2019 - Spring Semester Timeline			2019																				
			JANUARY				FEBRUARY				MARCH				APRIL				MAY				
			1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	5	1	2	3	4
Task	Owner	Complete by	1/7	1/14	1/21	1/28	2/4	2/11	2/18	2/25	3/4	3/11	3/18	3/25	4/1	4/8	4/15	4/22	4/29	5/6	5/13	5/20	5/27
<b>Phase 3: Build &amp; Test</b>																							
Rear frame modification	Alison Moore																						
Rear frame analysis	Taylor Gelahusen						♦ SS classes start																
PLC Programming	Gabriele Tisch																						
Hose length + crimping	Mick Morris																						
Hydraulic circuit assembly	Brandon Potter																						
Full assembly	Team																						
<b>Phase 4: Verification Review</b>																							
Testing + troubleshooting	Jordan Holmes	4/1/2019													Spring Break								
Begin final presentation outline	Jordan Holmes																						
Send in Proof of Concept	Team	3/26/2019																					
<b>Phase 5: Final Competiton</b>																							
Final Report compliation	Team																						
Final Presentation	Team														★ Tech Expo				★ Competition				



# Hydraulic Circuit Design

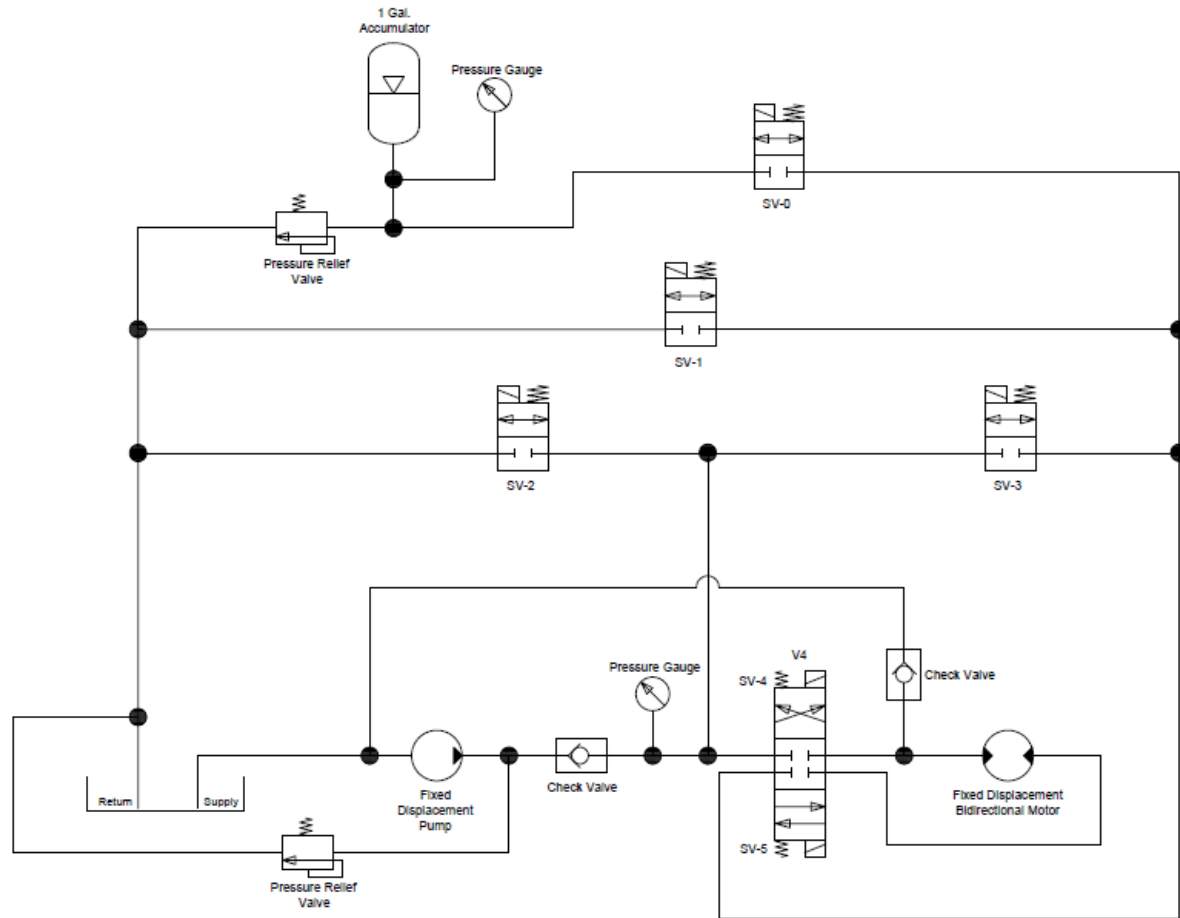
**V0 - 2 Pos 2 Way**

**V1 - 2 Pos 2 Way**

**V2 - 2 Pos 2 Way**

**V3 - 2 Pos 2 Way**

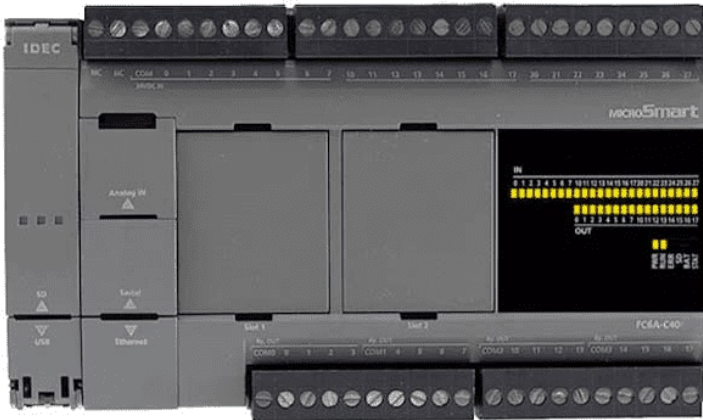
**V4 - 3 Pos 4 Way**



# PLC Selection Option 1



IDEC FC6A-C40R1DE



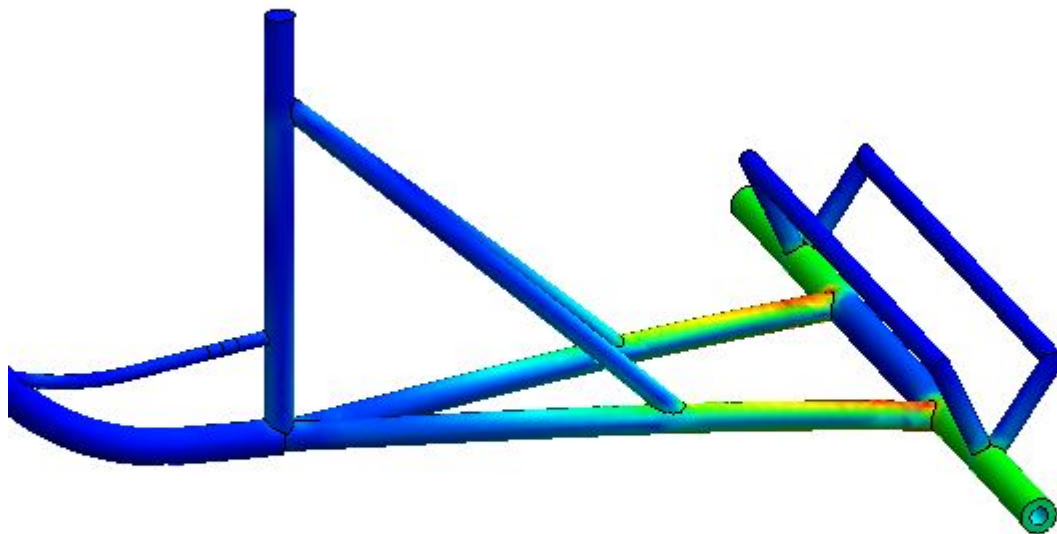
## Pros

- Easy to program
- Rider could control solenoids using buttons or switches mounted near the handlebars
  - Buttons would need some sort of user feedback, possibly use LED illuminated pushbuttons

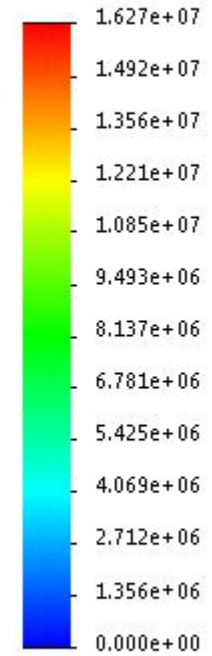
## Cons

- Expensive
- Bulky
- Must be covered

# Frame Analysis



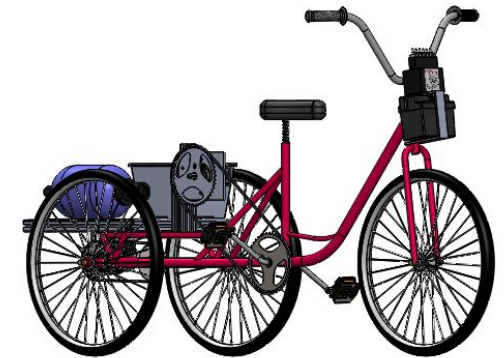
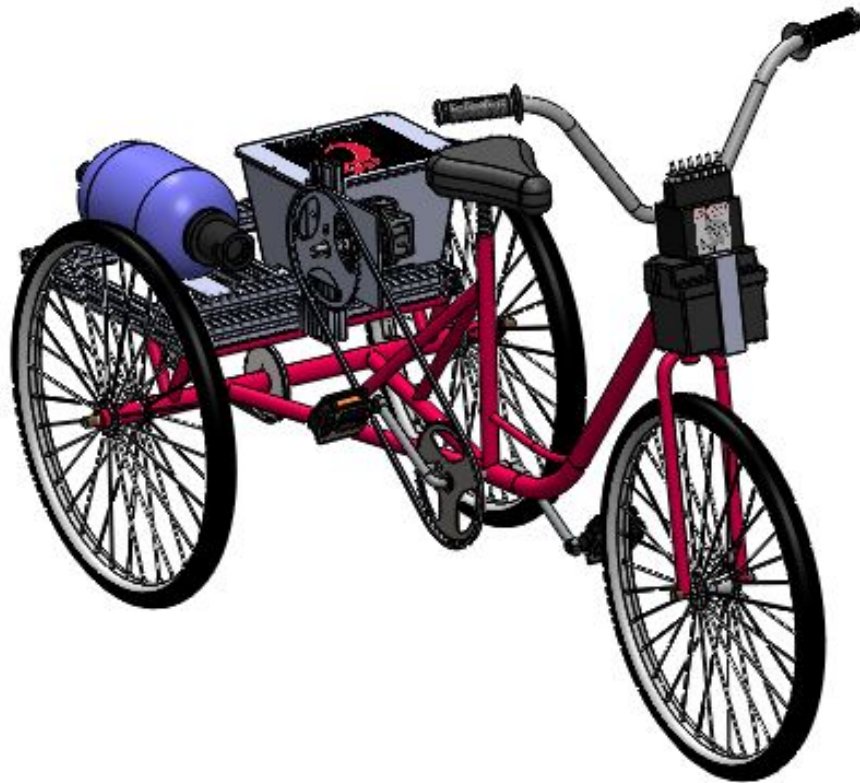
von Mises (N/m<sup>2</sup>)



→ Yield strength: 2.068e+08

# Model

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*Challenge*



# Vehicle Construction





# Vehicle Testing



## PLC

- setup using a small battery and one solenoid
- based on valve locations, laid out the correct wire lengths
- all controls in one central location



# Gear Testing





# Gear Testing Continued



# Riding Bike in Lot



# Final Vehicle



# Lessons Learned



- **Calculations:** Starting torque needed to get moving was somewhat overlooked in the beginning when choosing what gear ratio to use.
- **Design:** Create multiple concepts, discuss best options
- **Communication:** more is better than less